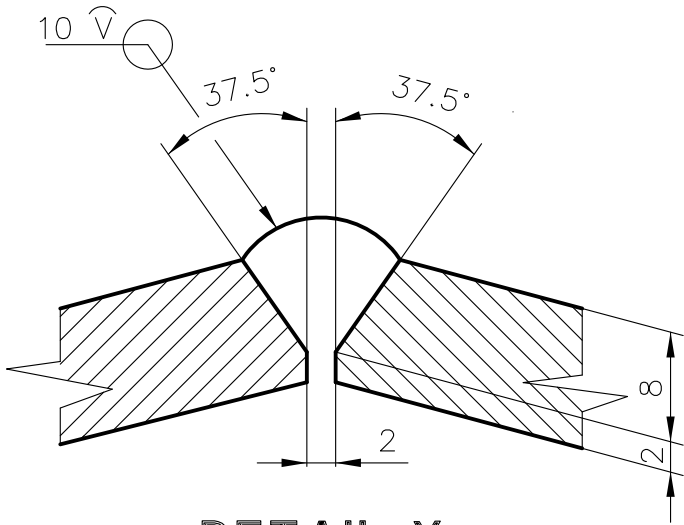


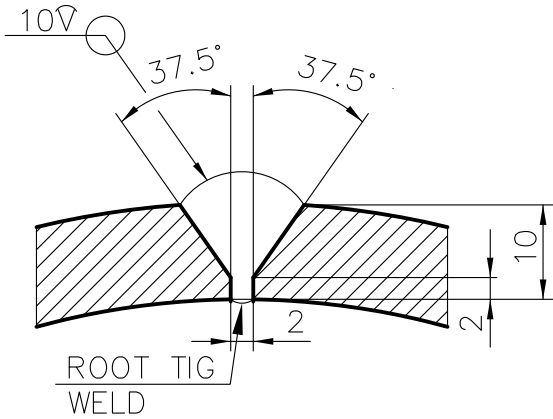
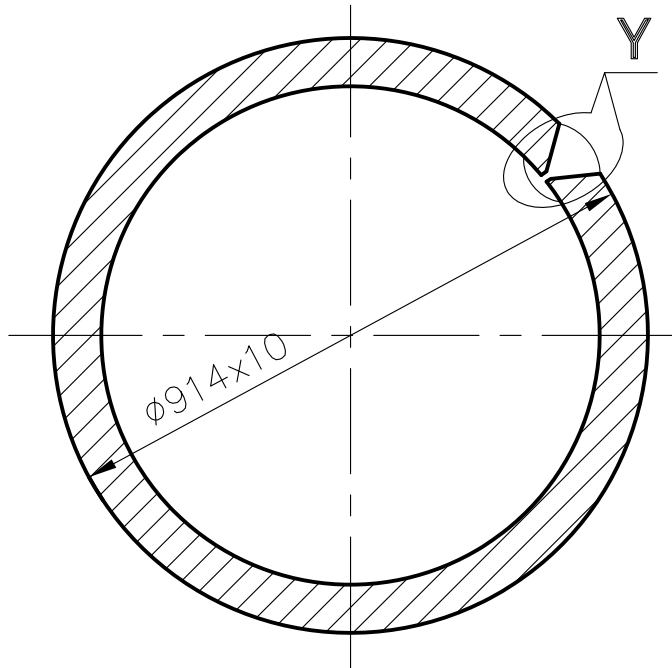
CAUTION THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LTD. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY

3-80-468-33997

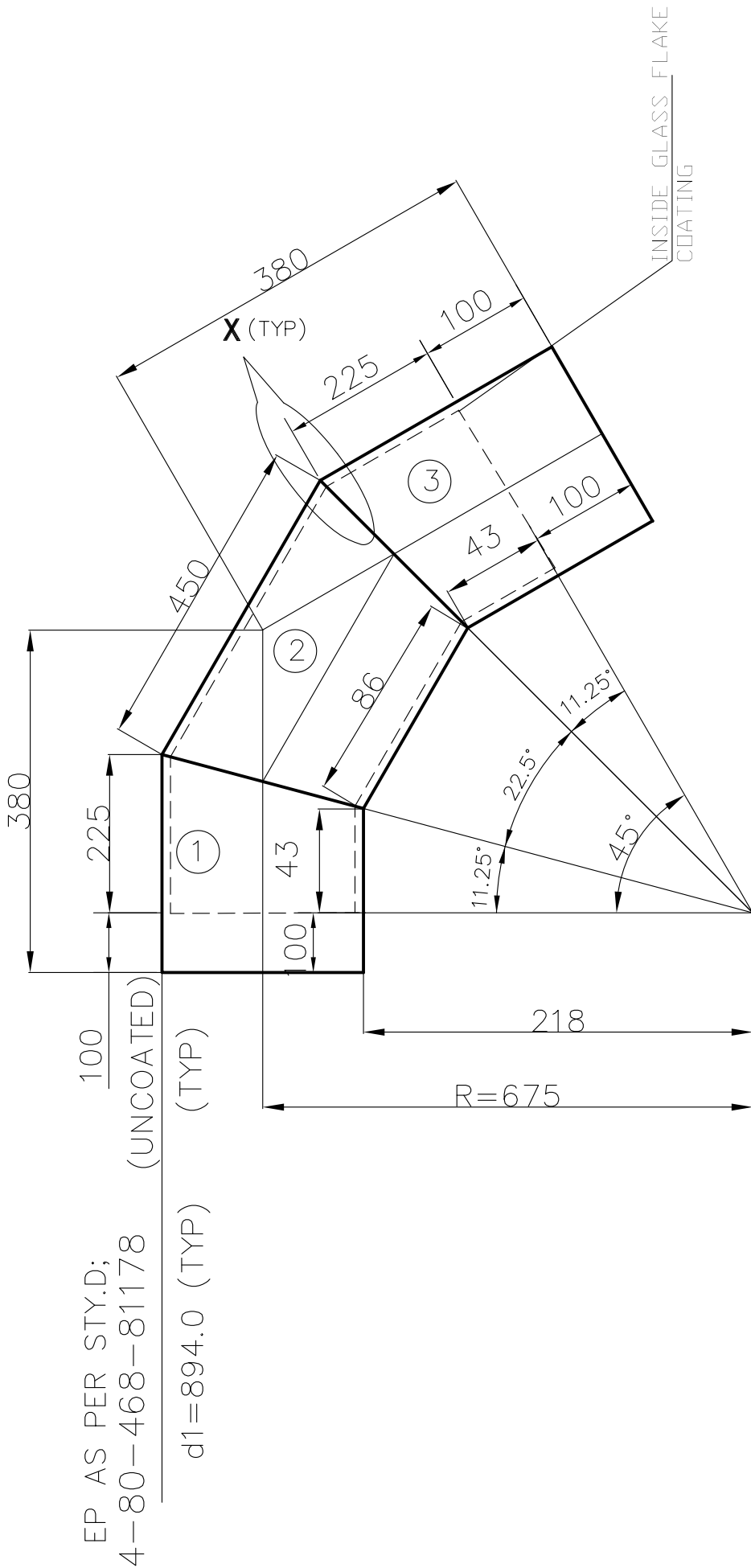
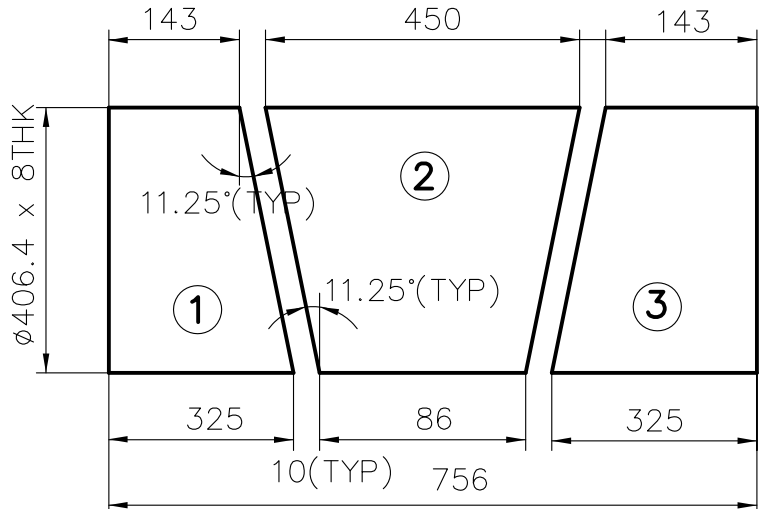
DRAWING No



DETAIL-X

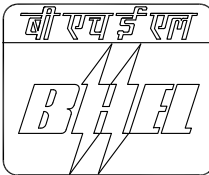
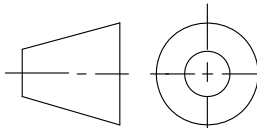


DETAIL -Y



NOTES: –

- PIPE LENGTH INDICATED WITH CUTTING ALLOWANCE TO BE CUT AS PER CUTTING PLAN
- WELDED PORTIONS SHALL HAVE A UNIFORMLY SMOOTH TOOL FINISH WITHOUT BURRS, WELD SPATTER, CRACKS ETC.
- FULL PENETRATION OF WELDS TO BE ENSURED
- INTERNAL GLASS FLAKE COATING SHALL BE AS PER APPROVED QUALITY PLAN AND DRAWING 4–80–468–81177
- GLASS FLAKE COATING SHALL BE DONE AFTER WELDING THE STUBS AND ATTACHMENTS WHEREVER APPLICABLE.

01	P.F.PIPE ø914 x 10 ; L=756	3-80-468-33952		15 211 098 0000	C	168	461
			03	IS 2062 FE 410A		1	
ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO.	MATERIAL CODE	A	UNIT WT.	
			VAR NO.	MATERIAL SPEC.	C	QTY.	
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT							
 BHARAT HEAVY ELECTRICALS LTD., PIPING CENTRE, CHENNAI, 600 017							
				NAME	SIGN	DATE	NO OF
			DRN	BABU		26.10.17	ITEMS
			CHD	P.SURESH		26.10.17	
			APPD	SESHAGIRI		26.10.17	
DEPT.	GRADE OF UN TOL. DIM		SCALE	WEIGHT (Kg).	NAME OF ORIGINAL ORGANISATION		ITEM No.
CODE	C /M /F		N.T.S				
TITLE				CARD CODE	DRAWING No.		REV
45 DEG MITRE BEND OD 914 x 10 (R=0.75D)				U 01	3-80-468-33997		00